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1 Proportional-Integral-Derivative PID Controls Dr M.J. Willis Dept. of Chemical and Process Engineering University of Newcastle e-mail: mark.willis@ncl.ac.uk

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242 Cascade Control Chapter 10 10.1 INTRODUCTION Cascade control can improve control system performance over single-loop control whenever either: (1) Disturbances affect a measurable intermediate or secondary process output that

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Generally, agencies will require the social worker to view all areas of the house or apartment, including where

the children will sleep, the basement, and the backyard.

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